

• SAFETY DATA SHEET

Version 8.16
Revision Date 09/11/2025
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SECTION 1. IDENTIFICATION

1.1 Product identifiers

Product name : Sodium hydroxide solution 1 mol/L
EMPROVE® EXPERT

Product Number : 1.37031
Catalogue No. : 137031
Brand : Millipore

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Pharmaceutical production and analysis
Uses advised against :

The product is being supplied under the TSCA R&D Exemption (40 CFR Section 720.36). It is the recipient's responsibility to comply with the requirements of the R&D exemption. The product may not be used for a non-exempt commercial purpose under TSCA unless appropriate consent is granted in writing by MilliporeSigma.

1.3 Details of the supplier of the safety data sheet

Company : Sigma-Aldrich Inc.
3050 SPRUCE ST
ST. LOUIS MO 63103
UNITED STATES

Telephone : +1 314 771-5765
Fax : +1 800 325-5052

1.4 Emergency telephone number

Emergency Phone # : 800-424-9300 CHEMTREC (USA) +1-703-
527-3887 CHEMTREC (International) 24
Hours/day; 7 Days/week

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Hazards for the product as supplied

Corrosive to metals : Category 1

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Skin corrosion : Category 1B

Serious eye damage : Category 1

Other hazards

None known.

GHS label elements

Hazard pictograms :



Signal Word : Danger

Hazard Statements : H290 May be corrosive to metals.
H314 Causes severe skin burns and eye damage.

Precautionary statements : **Prevention:**
P234 Keep only in original container.
P264 Wash skin thoroughly after handling.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:

P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.

P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.

P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.

P363 Wash contaminated clothing before reuse.

P390 Absorb spillage to prevent material damage.

Storage:

P405 Store locked up.

P406 Store in corrosive resistant container with a resistant inner liner.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

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The life science business of Merck KGaA, Darmstadt, Germany operates as MilliporeSigma in the US and Canada

**MILLIPORE
SIGMA**

Substance / Mixture : Mixture

Components

Chemical name	CAS No./Unique ID	Concentration (% w/w)	Trade secret
sodium hydroxide	1310-73-2*	$\geq 2 - < 5$	-

* Indicates that the identifier is a CAS No.
Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

- General advice : First aiders need to protect themselves. Show this safety data sheet to the doctor in attendance.
- If inhaled : After inhalation: fresh air. Call in physician.
- In case of skin contact : In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/ shower. Call a physician immediately.
- In case of eye contact : After eye contact: rinse out with plenty of water. Immediately call in ophthalmologist. Remove contact lenses.
- If swallowed : After swallowing: make victim drink water (two glasses at most), avoid vomiting (risk of perforation). Call a physician immediately. Do not attempt to neutralise.
- Most important symptoms and effects, both acute and delayed : The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11
- Protection of first-aiders : For personal protection see section 8.
- Notes to physician : No data available

SECTION 5. FIREFIGHTING MEASURES

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Unsuitable extinguishing media : For this substance/mixture no limitations of extinguishing agents are given.

Specific hazards during fire fighting : Not combustible.

Ambient fire may liberate hazardous vapours.

Specific extinguishing methods : No data available

Further information : Suppress (knock down) gases/vapours/mists with a water spray jet.
Prevent fire extinguishing water from contaminating surface water or the ground water system.

Special protective equipment for fire-fighters : Stay in danger area only with self-contained breathing apparatus. Prevent skin contact by keeping a safe distance or by wearing suitable protective clothing.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Advice for non-emergency personnel:
Do not breathe vapours, aerosols.
Avoid substance contact.
Ensure adequate ventilation.
Evacuate the danger area, observe emergency procedures, consult an expert.
Advice for emergency responders:
For personal protection see section 8.

Environmental precautions : Do not let product enter drains.

Methods and materials for containment and cleaning up : Cover drains. Collect, bind, and pump off spills. Observe possible material restrictions (see sections 7 and 10).
Take up with liquid-absorbent and neutralising material (e.g. Chemizorb® OH⁻, Merck Art. No. 101596). Dispose of properly. Clean up affected area.

SECTION 7. HANDLING AND STORAGE

For precautions see section 2.2.

Conditions for safe storage : No aluminium, tin, or zinc containers.

No metal containers.

Further information on storage conditions : Tightly closed.

Storage class : 8B, Non-combustible, corrosive hazardous materials

Recommended storage temperature : Recommended storage temperature see product label.

Further information on storage stability : Recommended storage temperature see product label.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
sodium hydroxide	1310-73-2	C	2 mg/m ³	ACGIH
		C	2 mg/m ³	NIOSH REL
		TWA	2 mg/m ³	OSHA Z-1

Engineering measures : No data available

Personal protective equipment

Respiratory protection : required when vapours/aerosols are generated. Our recommendations on filtering respiratory protection are based on the following standards: DIN EN 143, DIN 14387 and other accompanying standards relating to the used respiratory protection system.

Recommended Filter type: : Filter P 2 (acc. to DIN 3181) for solid and liquid particles of harmful substances

The entrepreneur has to ensure that maintenance, cleaning and testing of respiratory protective devices are carried out according to the instructions of the producer. These measures have to be properly documented.

Hand protection

Material : Nitrile rubber
Break through time : 480 min
Glove thickness : 11 mm
Protective index : Full contact

Manufacturer	:	KCL 741 Dermatril® L
Material	:	Nitrile rubber
Break through time	:	480 min
Glove thickness	:	11 mm
Protective index	:	Splash contact
Manufacturer	:	KCL 741 Dermatril® L
Remarks	:	This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN 16523-1 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: www.kcl.de).
Eye protection	:	Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU). Tightly fitting safety goggles
Skin and body protection	:	protective clothing
Hygiene measures	:	Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	liquid
Color	:	colourless
Odor	:	odourless
Odor Threshold	:	Not applicable
pH	:	ca. 13.7 (68 °F / 20 °C)
Melting point	:	No data available
Boiling point/boiling range	:	No data available
Flash point	:	Not applicable
Evaporation rate	:	No data available

Flammability (solid, gas)	: No data available
Flammability (liquids)	: The product is not flammable.
Burning rate	: No data available
Self-ignition	: Not applicable
Upper explosion limit / Upper flammability limit	: Not applicable
Lower explosion limit / Lower flammability limit	: Not applicable
Vapor pressure	: No data available
Relative vapour density	: No data available
Relative density	: No data available
Density	: 1.04 g/cm ³ (68 °F / 20 °C)
Solubility(ies) Water solubility	: soluble (68 °F / 20 °C)
Partition coefficient: n- octanol/water	: No data available
Autoignition temperature	: Not applicable
Decomposition temperature	: No data available
Viscosity, dynamic	: No data available
Viscosity, kinematic	: No data available
Flow time	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
Particle characteristics Particle size	: No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity	: No data available
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Chemical stability	: The product is chemically stable under standard ambient conditions (room temperature) .
Possibility of hazardous reactions	: Risk of ignition or formation of inflammable gases or vapours with: Metals Light metals Possible formation of: Hydrogen Violent reactions possible with: Nitriles ammonium compounds Cyanides Magnesium organic nitro compounds organic combustible substances phenols powdered alkaline earth metals Acids Violent reactions possible with: The generally known reaction partners of water.
Conditions to avoid	: no information available
Incompatible materials	: Aluminium various plastics Brass Metals metal alloys Zinc Tin Light metals glass quartzes/silicate ceramics animal/vegetable tissues Metals
Hazardous decomposition products	: In the event of fire: see section 5

SECTION 11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Mixture

Acute toxicity

Symptoms: If ingested, severe burns of the mouth and throat, as well as a danger of perforation of the oesophagus and the stomach.

Symptoms: mucosal irritations, Cough, Shortness of breath, Possible damages: , damage of respiratory tract

Dermal: No data available

Skin corrosion/irritation

Remarks: Mixture causes burns.

Serious eye damage/eye irritation

Remarks: Mixture causes serious eye damage.

Risk of blindness!

Respiratory or skin sensitization

No data available

Germ cell mutagenicity

No data available

Carcinogenicity

IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

Reproductive toxicity

No data available

Specific target organ toxicity - single exposure

No data available

Specific target organ toxicity - repeated exposure

No data available

Aspiration hazard

No data available

11.2 Additional Information

Other dangerous properties can not be excluded.

Handle in accordance with good industrial hygiene and safety practice.

Components**sodium hydroxide****Acute toxicity**

Symptoms: If ingested, severe burns of the mouth and throat, as well as a danger of perforation of the oesophagus and the stomach.

Inhalation: Corrosive to respiratory system.

Symptoms: burns of mucous membranes, Cough, Shortness of breath, Possible damages:, damage of respiratory tract

Dermal: No data available

Skin corrosion/irritation

Skin - Rabbit

Result: Causes burns.

Remarks: (Regulation (EC) No 1272/2008, Annex VI)

Serious eye damage/eye irritation

Eyes - Rabbit

Result: Causes serious eye damage.

(OECD Test Guideline 405)

Remarks: (Regulation (EC) No 1272/2008, Annex VI)

Remarks: Causes serious eye damage.

Respiratory or skin sensitization

Patch test: - In vitro study

Result: negative

Remarks: (ECHA)

Germ cell mutagenicity

No data available

Carcinogenicity

IARC:	No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
NTP:	No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.
OSHA:	No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

Reproductive toxicity

No data available

Specific target organ toxicity - single exposure

Acute oral toxicity - If ingested, severe burns of the mouth and throat, as well as a danger of perforation of the oesophagus and the stomach.

Acute inhalation toxicity - burns of mucous membranes, Cough, Shortness of breath, Possible damages:, damage of respiratory tract

Specific target organ toxicity - repeated exposure

No data available

Aspiration hazard

No data available

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity****Components:****sodium hydroxide:**

Toxicity to fish : LC50 (Gambusia affinis (Mosquito fish)): 125 mg/l
Exposure time: 96 h
Remarks: (ECOTOX Database)

Toxicity to daphnia and : EC50 (Ceriodaphnia (water flea)): 40.4 mg/l

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other aquatic invertebrates End point: Immobilization
Exposure time: 48 h
Remarks: (ECHA)

Toxicity to microorganisms : EC50 (Photobacterium phosphoreum): 22 mg/l
Exposure time: 15 min
Remarks: (External MSDS)

Ecotoxicology Assessment

Chronic aquatic toxicity : This product has no known ecotoxicological effects.

Persistence and degradability

Components:

sodium hydroxide:

Biodegradability : Remarks: The methods for determining the biological degradability are not applicable to inorganic substances.

Bioaccumulative potential

Components:

sodium hydroxide:

Partition coefficient: n-octanol/water : Remarks: Not applicable for inorganic substances

Mobility in soil

No data available

Other adverse effects

Product:

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances
Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Components:

sodium hydroxide:

Results of PBT and vPvB assessment : PBT/vPvB: Not applicable for inorganic substances

Additional ecological information : Harmful effect due to pH shift.

Forms corrosive mixtures with water even if diluted.

Neutralisation possible in waste water treatment plants.

Discharge into the environment must be avoided.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Waste material must be disposed of in accordance with the national and local regulations. Leave chemicals in original containers. No mixing with other waste. Handle uncleaned containers like the product itself.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

UN/ID No. : UN 1824
Proper shipping name : Sodium hydroxide solution
Class : 8
Packing group : II
Labels : Class 8 - Corrosive substances
Packing instruction (cargo aircraft) : 855
Packing instruction (passenger aircraft) : 851

IMDG-Code

UN number : UN 1824
Proper shipping name : SODIUM HYDROXIDE SOLUTION

Class : 8
Packing group : II
Labels : 8
EmS Code : F-A, S-B
Marine pollutant : no

Transport in bulk according to IMO instruments

Not applicable for product as supplied.

National Regulations

49 CFR Road

UN/ID/NA number : UN 1824
Proper shipping name : Sodium hydroxide solution

Class : 8
Packing group : II

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Labels : Class 8 - Corrosive substances
ERG Code : 154
Marine pollutant : no

Poison Inhalation Hazard : No

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

CERCLA Reportable Quantity

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCOMI Intermediate or Final VOC's (40 CFR 60.489).

Clean Water Act

The following Hazardous Substances are listed under the U.S. CleanWater Act, Section 311, Table 116.4A:

sodium hydroxide 1310-73-2 >= 1 - < 5 %

The following Hazardous Chemicals are listed under the U.S. CleanWater Act, Section 311, Table 117.3:

sodium hydroxide 1310-73-2 >= 1 - < 5 %

This product does not contain any toxic pollutants listed under the U.S. Clean Water Act Section 307

This product does not contain any priority pollutants related to the U.S. Clean Water Act

US State Regulations

Massachusetts Right To Know

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sodium hydroxide 1310-73-2

Maine Chemicals of High Concern

sodium hydroxide 1310-73-2

Vermont Chemicals of High Concern

sodium hydroxide 1310-73-2

Washington Chemicals of High Concern

sodium hydroxide 1310-73-2

The components of this product are reported in the following inventories:

TSCA : All substances listed as active on the TSCA inventory

TSCA list

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION

Relevant changes since previous version

Annex

Full text of other abbreviations

ACGIH : USA. ACGIH Threshold Limit Values (TLV)
NIOSH REL : USA. NIOSH Recommended Exposure Limits
OSHA Z-1 : USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
ACGIH / C : Ceiling limit
NIOSH REL / C : Ceiling value not be exceeded at any time.
OSHA Z-1 / TWA : 8-hour time weighted average

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonised System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organisation; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardisation; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a

test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organisation for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

The information is believed to be correct but is not exhaustive and will be used solely as a guideline, which is based on current knowledge of the chemical substance or mixture and is applicable to appropriate safety precautions for the product. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See www.sigma-aldrich.com and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.

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